

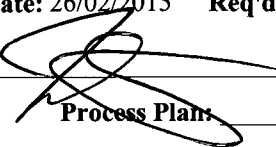
Work Order ID 129638

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Item ID: D3501-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 18/02/2015 Start Qty: 350.00 ***350*** Cust Item ID:
Required Date: 26/02/2015 Req'd Qty: 350.00 ***350*** Customer:

Reference: 
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr						
D3501	Rev A						
100	Hardinge CNC LATHE SMALL	0.00					DAS 40 9-89
100							
Hardinge	Memo	0.00					
Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO REV: <u>AA</u> DWG REV: <u>A</u> 2-DEBURR AS REQUIRED						15/02/21
110	QC2- Inspect parts off machine FAI/FAIB	0.00					DAS 40 9-89
110							
QC	Memo	0.00					
Quality Control							15/02/21
120	QC8- Inspect parts - second check	0.00					DAS 37 9-89
120							
QC	Memo	0.00					
Quality Control							15.02.23

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: Sto 38A	0.00				362	DAS		FEB 26 2015
130							06		
Packaging	Memo	0.00					9-69		
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140						MLJ	15-02-26		
QC	Memo	0.00							
Quality Control									MF

15-2-26

Picklist Print

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Work Order ID: 129638

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Parent Item: D3501-1

D3501-1

Parent Item Name: Bushing

Start Date: 18/02/2015

Required Date: 26/02/2015

Start Qty: 350.00

Required Qty: 350.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	96.0000	0.0791	30			
M303R0 750									**				DAS
303 Round Bar 0.750												15/02/21	40 9-89

LocationLoc QtyLoc Code

MAT028

96

P

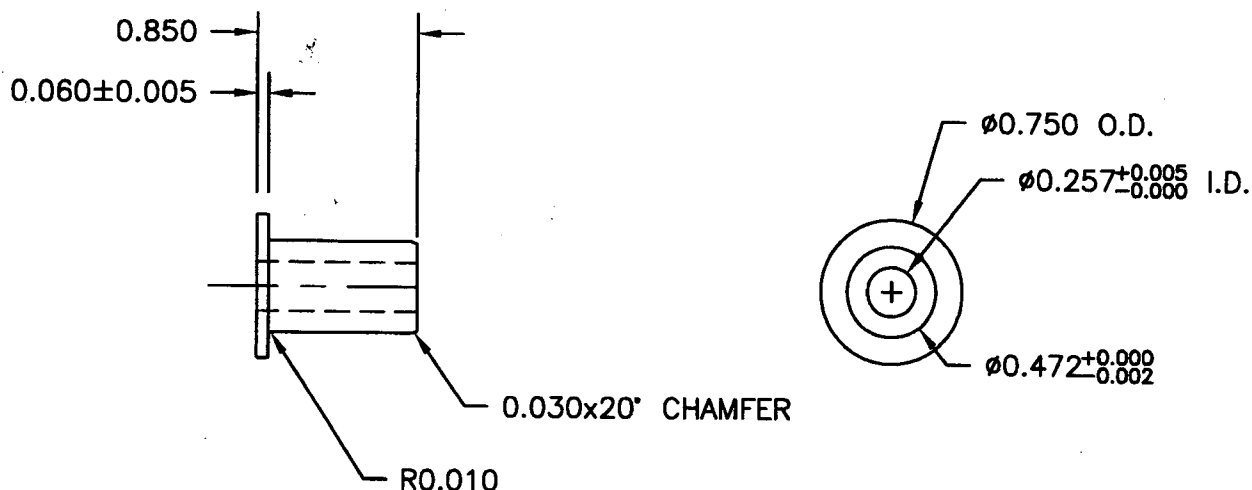
m131596

96

30



DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>#</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.08.15 *#*

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